

CONTENTS

	PAGE
CANVAS—Materials—Construction—Selvedge—Selvedge Stripe— Marker Thread—Waterproofing	9
GRADES AND USES—Merchant Navy Canvas—Cotton Canvas—Duck— Sailcloth—Tarpaulin Canvas—Bolts—Cloths—Naval Canvas..	10
TOOLS AND GEAR—Sailmaker's Stool—Apron—Palms—Seaming Palm Roping Palm—Sail Needles—Sailmaker's Hook—Improvised Sailmaker's Hook—Knife—Pencil—Tape Measure—Rubber— Heaver or Stitch Mallet—Fid—Pricker—Hole Cutting Gear— Pen Knife—Stabber—Three-corner File—Gouge—Leather Washer Punch—Eyelet Punch—Eyelets—Spur Teeth Grommet— Round Sail Thimbles—Welded Sail Thimbles—Brass and Gunmetal Sail Thimbles—Sailtwine—Seaming Twine—Roping Twine—Machine Twine—Beeswax	12
SEAMS—Flat Seam—Round Seam—Tabling—False Tabling—Seams Used in Royal Navy—Round Seam—Single Last—Double Round Seam—Double Last—Flat Seam—Middle Seam— Tabling	25
STITCHES—Starting the Stitches—Number of Stitches—Renewing Twine—Broken Twine—Flat Seaming—Round Sewing—Drag or Shortening—Running Stitch—Herringboning—Darning ..	34
HOW TO SEW	38
ROPING—How to Sew—Corners—Joining Roping—Sailmaker's Eye Splice—Lengthening Roping—Earings—Cringles—Finishing off Ends—Alternative Finish—Finishing off on Crown—Crigle Worked in Roping—Fitting the Thimble—Cutting the Ends	39
RIVETING AND SEWING EYELETS—Cutting the Hole—Riveting Eyelets— Sewing Eyelets	54
REPAIR WORK—Patching—Unpicking Old Stitches—Overall Patch— How to Hold—Sacking Needle—Darning—Herringboning ..	57

	PAGE
MEASURING UP — Planning the Job — Material — Shrinking and Stretching—Arranging Seams—Allowance For Overlapping of Seams—Drag or Shortening—Tablings	59
NEW CANVAS GEAR — Deck Chair Cover — Hammock—Ash Chute—Discharge Pipe Screen—Lifeboat Sail Cover—Covering Ridge Wires — Covering Rails — Box Cover — Tarpaulin — Weather Screen—Dodgers—Bridge Screen—Sun Screen—Storm Screen—Side Screen — Rail Screen—Side Opening Curtain—Spray Screen—Awning Curtain—Dodger—Bridge Screen—Accommodation Ladder Screen—Sailor's Bag—Alternative Methods—Ventilator Plug Cover—Ventilator Cowl Cover—Canvas Bucket—Spurling Pipe Cover—Bridge Telegraph Cover—Wire Reel Cover—Strengthening Piece—Large Type Covers—Lifeboat Fall Reel Cover — Medicine Ball — Mast Coat — Alternative Method of Finishing Off—Alternative Method of Cutting Out—Method used by Sailmakers—Griping Spar Pads—Davit Collar—Covering Lifebuoy—Boat Cover—Awning—Parts of an Awning—Cloths—Backbone—Chafing Cloths—Strengthening Pieces—Earrings—Shark's Mouth—Roping—Stops—Planning Out	61
HANDLING CANVAS—Spreading Awnings—Making Stops Fast—Lacing Awnings—Taking in an Awning—Making Up Awnings—Spreading Boat Covers—Lacing—Making Up—Making Up on Strongback—Spreading Tarpaulins—Making Up—Marks ..	115
HINTS—Marking Out Circles on Canvas—Finding the Radius of a Circle—Using Old Eyelets—Sail-twine From Old Hose—Unravelling Canvas—Storing Canvas—Scrubbing—Short Nips—Blunt Roping Needles—Test For Canvas	122