CONTENTS

CHAPTER I

Page

TDON	
IRON	

Ores of Iron	-	-	-	-	-	-	-	-	-	1
The Metallurgy of Iron	-	-	-	-	-	-	-	-	-	3
The Blast-furnace -	-	-	-	-	-	-	-	-	-	4
Chemical Changes in the Blas	st-fur	nace	-	-	-	-	-	-	-	5
Pig-iron Fractures -	-	-	-	-	-	-	-	-	-	6
Compositions of Pig-irons	-	-	-	-	-	- 17 19	-	-	-	7
Cast Iron and Iron Castings	-	-	-	-	-	-	-	-	-	9
Moulding Sands	-	-	-	-	-	-	-	-	-	10
Effect of Impurities on Cast	Iron	-	-	-	-	-	-	-	-	12
Phosphoric Cast Irons -	-	-	-	-	-	-	-	-	-	15
Sulphur in Cast Iron -	-	-	-	-	-	-	-	-	-	16
Annealing of Castings -	-	-	-	-	-	-	-	-	-	16
Growth of Cast Iron -	-	-	-	-	-	-	-	-	-	16
Alloy Cast Irons: Nickel, Ch	romiu	ım	-	-	-		-	-	-	17
Malleable Cast Iron -	-	-	-	-	-	-	-	-	-	20
The Conversion of Pig-iron			ht Iron	n	-	-	-	-	-	22
The Puddling or Pig-boiling	Proce	ess	-	-	-	-	-	-	-	23
Nature and Uses of Wrought	t Iron	-	-	-	-	-	-	-	-	24
Other Kinds of Iron -	-	-	-	-	-	-	-	-	-	25
		CHAP	TED	TT						
	,	LITAL	IER	11						
STEEL—ITS	MAN	TIE	ACT	IIDE	DE	OPE	דים	FG		
STEEL-IIS					, 11	COLL	1111	Lo,		
	F	IND	US.	ES						
The Crucible Process -										27
The Bessemer Process -		-				-				28
Refractory Materials: Acid, 1	Paoia	and N	Touten	1	-	not true	100			29
The Acid Bessemer Process		and r	veutra	1						31
The Steels produced by the		1	- De	-		A	1	na market		33
American and Swedish Besse				ocess	-			-	-	33
The Basic Bessemer Process		racuc	e							34
Uses of Basic Bessemer Steel					_	-		-		36
		Dia	-	-	-			-	-	36
The Siemens-Martin Open-h	iearth		xi	-		•	- Televis	-	-	90
			AL							

CONTENTS

				Page
The Acid Siemens Process	-	-	-	37
The Steels produced in Acid Open-hearth Furnaces	-	-	-	40
The Basic Siemens Process	_	-	_	40
The Steels made in the Basic Siemens Furnace	_	-	_	42
Swedish Open-hearth Furnace Practice	_	_	_	42
The Manufacture of Steel in the Electric Furnace		_	-	42
Basic Electric Furnace Practice			-	43
The Melting-down Period			-	43
Modifications of the Electric Process			_	46
TTL C. 1 1 1: 1 DI : D				47
1 1 171 1 7	-	-	-	
	1	-	-	48
The High-frequency Electric Furnace	-	-	-	48
Steel Ingots—Their Solidification and Associated Phenomena	-	-	-	49
Blow-holes	-	-	-	50
Pipe in Steel Ingots	-	-	-	51
Influence of Shape of Mould on Pipe	-	-	-	52
The Influence of Casting Temperature on the Properties of Ste	el Ing	ots	-	54
Methods of Casting	-	-99	-	56
Slag Inclusions	_		-	57
Cracks	- 100	-	_	57
Sulphur Prints	_		_	58
Macro-etching	4 1117	200	_	58
The Hot-working of Steel	_	_	_	59
Forging	_ 4	1	_	60
Rolling	_	12 10		61
Drop-forging				62
	T. 4.50	Sub-	-	04
CHAPTER III				
THE CONSTITUTION OF METALLIC S	SYST	FEM	S	
Solutions	-	-	-	65
Thermal Phenomena pertaining to Solution	-	-	-	67
Unsaturated, Saturated, and Supersaturated Solutions -	-	-	-	67
Mixtures of Liquids	-	-	-	68
Cooling Curves of Pure Metals and Alloys	_	-	_	71
Undercooling	-	-	_	71
The Diagram of Thermal Equilibrium—Eutectics	-	-	_	72
The Structures of Pure Metals and Alloys	_	-	_	74
Eutectic Structures	_	7	_	76
Other Equilibrium Diagrams	_	_	_	77
Intermetallic Compounds				80
Posito atia Transfermenti	_	-		81
Ternary Alloys			-	84
Changes which occur during Cooling after Solidification is Com	nlete			84
Allotropy	piete	A CHARLE	-	84
Recrystallization from Solid Solutions		BI De	-	04

CONTENTS

CHAPTER IV

THE	METALLOGRAF	PHY,	HEAT	T-TRE	ATMENT,	AND
	PROPERTIES					

					Page
Preparation of Ferrous Specimens for Micro-examina	tion -	-	-	-	89
Properties of Iron	-	-	-	-	90
The Influence of Carbon on Iron	-	-	-	-	90
The Iron-iron-carbide Equilibrium Diagram -		-	-	-	92
Influence of other Elements usually present in Steel	: Mai	nganese	, Silic	on,	0=
Sulphur and Phosphorus	-	-	-	-	97
The Annealing of Steel		-		-	101
Faults in Annealing: Under-annealing, Over-annea	ling,	Overhea	ting	and	109
Burning	-	-	-	W.	103
Normalizing			-		106
Quenching, and its Effects on the Structure of Steel:	-	ensite,	roost -		106
Effects of Tempering on Quenched or Hardened Stee	1 -	-	-	-	109
Quenching Media	-	-	-	-	111
Effect of Mass on Heat-treatment	-	-	-	-	113
Heating	-	-	-	-	116
Quenching	-	-	-	-	117
Tempering	-	-	-	-	118
CHAPTER V					
"SPECIAL" STEELS AND OT	HER	FERE	ROU	S	
ALLOYS					
ALLOIS					
Chromium Steels	-	-	-	-	120
Nickel-iron Alloys: Invar, Permalloy, Mumetal	-	-	-	-	123
Nickel Steels	-	-	-	-	126
Nickel-chrome Steels	_	-	-	-	129
Air-hardening Nickel-chrome Steels	_	-	-	-	135
Austenitic Nickel Steels	_	_	-	-	136
Tungsten Steels	TARRES.	COL S	-	-	137
Cobalt Steels	_	_	-	-	138
Note on the Magnetization of Permanent Magnets -	_	_	-	-	140
Silicon Steels		-	-	-	140
Manganese Steels	_	-	-	_	141
Molybdenum and Vanadium Steels		-	_	-	145
Tool Steels and their Treatments. High-speed Steel	8 -	-		-	146
Faults in the Treatment of Tool Steels -			-	_	149
				-	151
High-speed Steels		10 11		-	154
Treatment of Tilgir-speed Seeds					156
The Hardening of High-speed Steel				-	158
Other I digsten Alloys used for Tools		- 2			158
Case-hardening Steels				-	160
Carburizing	-	AL INTERNA	TATEL	-	162
Heat-treatment of Case-hardened Parts	-		-	-	162
First Quenching		-	-	-	102

riv		C	0	N'	ГE	N'	T	S

									Page
Second Quenching					•	-	-	-	163
Alternative Treatments of Case-har					•	-	-	-	164
Causes of Failure in Case-hardened			1		1		-	-	165
	-			-	•	-	-	-	166
Nickel-chrome Case-hardening Stee	ls			-					168
The Effect of Nitrogen on Stee		the	Case-	harde	ning	of 5	teel	by	170
Nitrogen	-	-		- Insert		-		-	110
C	HAPT	ER V	VI						
amirar pag op I	TTOP	n DE	OTOF	DINIC	7 0	TIPE	TC		
STAINLESS OR F	(US)	I-RE	212	LINC	2 9	LEE	rp		
									172
Corrosion	-		-						173
The Rusting of Iron and other Me	lais						200	_	175
I assivity	-							e la	176
Stainless Steels	Tron	Chungs !		grands.		1	-		178
The Welding of Stainless Steel and Influence of other Elements on the	Pro	parties	of S	tainle	e Ste	el an	d It	on:	1.0
Silicon, Nickel -	e Fro	-	- 01 5	-	-	- '	-	-	179
The Influence of Temperature on	he Pr	opertie	es of S	Steel	_	-	-	-	181
Heat-resisting Alloys	_	-	_	_Dem.	100	-	-	-	181
Creep	_	_	_	_	-		_	-	184
The Cold-working of Metals -	_	_	_	-	-	-	-	-	188
The Cold-working of Steel -	_	-	_	-	_ 1	-	-	-	191
Acid-cleaning or "Pickling"	1/200	-	_	-	-	-	-	-	192
Influence of various Factors on the	Cold	-drawi	ng of	Steel	-	-	-	-	193
Influence of Tempering on the Pro	pertie	s of C	old-d	rawn S	Steels	-	-	-	196
Effects of Annealing on the Proper	ties of	Cold-	-draw	n Stee	ls	- 0	-	-	199
Defects in Cold-drawn Wire -	-	-	-	_	_	-	-	-	200
Cold-rolling	-	-	_	-	-	-	-	-	201
Cold-worked Alloy Steels -	-	_	-	-	_	-	-	-	205
Note on the Investigation of Failur		-	-	- 4	-	-	-	-	206
140te on the investigation of 2 min									
		ann i							
C	HAPI	TER '	VII						
NON-FERROUS	ENIC	TIME	FRI	NG	AT.	LOZ	75		
NON-FERROUS	EIN	31141	2121(1	LIVO	1111	LO.			
Copper and its Alloys	-	-	-	-	_	_	-	-	209
The Properties of Copper -	-	_	-	-	_	-	-	-	211
Effect of Impurities	_	_	-	-		-	_	-	211
Effect of Cuprous Oxide -	_	-	_		-	-100	-	-	212
Effect of Arsenic	_	-	-	- 000	-	-	-	-	213
Effects of other Impurities: Iron,	Antim	onv. F	Phospl	horus,	Sulp	hur, l	Bism	uth,	
Tellurium, Silicon	-	-	-	-	-	-	-	-	214
Brasses	-	-	-	-	-	-	-	-	215
α - β and β Brasses: Muntz metal	-	-	-	- 7	-	-	-	-	218
Annealing of α-β Brass	-	-	-	-	-	-05	-	-	220
Season Cracking	-	-	-	-	-	4	-	-	222
Effects of other Elements on the F	roper	ties of	the B	Brasses	: Lea	ad, T	in, N	Ian-	000
ganese, Nickel, Phosphorus, A	rsenio	c, Anti	imony	, Bism	nuth	-	-//	-	222
The Bronzes	-	-	-	-	-	-	-	-	227
a Bronzes	-	-	-	-	-	-	-	-	228

CONTEN	TS						XV
							Page
Gun-metal	-	-	-	-	-	-	230
Other Bronzes: a-8 Bronzes, Lead-bronzes, Pl	hosph	nor-bro	onzes,	Silicon	n-bro	nze	232
Effect of other Elements on the Properties of	Bron	ze	-	-	-	-	235
Other Alloys of Copper	-	-	-	-	-	-	235
Copper-nickel Alloys: Cupro-nickel, "Cons	tanta	n ", N	Ionel	metal	_	-	235
Effects of Impurities on the Properties of the	Cop	per-nie	ckel A	lloys	-	_	239
The Mechanical Properties of Copper Alloys					res	_	239
Copper-nickel-zinc Alloys: Nickel-silver -	-	-	-	-	-	-	240
Alloys of Copper and Aluminium: Aluminium	n bro	nze	-	_	_	_	242
Aluminium and its Alloys	-	-	-	-	_	_	245
Properties of Commercial Aluminium -	_	_	_	-		_	246
Alloys of Aluminium	_	_		_	_	_	248
Aluminium-copper Alloys	_	_	-	-	_	-	249
Duralumin	_	-	_	-	-	_	251
"Y" Alloy	_	_	_			_	255
The "R.R." Alloys	_	_					255
Aluminium-copper-zinc Alloys	_	_	_				257
Aluminium-silicon Alloys			_				257
Alloys of Magnesium and Aluminium -	_						259
Miscellaneous Non-ferrous Metals and Alloys	_						260
Nickel	_						260
Alloys of Nickel and Chromium: Nichromes							262
Bearing Metals—White Metal "Anti-friction	" A1	love		1200			263
White-metal Alloys	All	loys	-		1	-	264
Solders and other Fusible Alloys				-	-	-	268
Note on the Preparation of Non-ferrous Micr		+i			-		269
The Welding of Metals	U-SEC	HOIIS		7.	-	-	270
Soldering	-	-		10	-	-	270
Brazing	-	-	-	-	-	-	270
TIT-1-1'	-	-	-	-	-	-	
FII *** * * * * * * * * * * * * * * * *	-	1	-	-	-	-	271
	-		-	-	-	-	274
Welding of Copper and its Alloys	-	-	-	-	-	-	276
Welding of Aluminium and its Alloys -	-	-	-	-	-	-	277
INDEX	-	-	-	-	-	-	279

(E 428)